



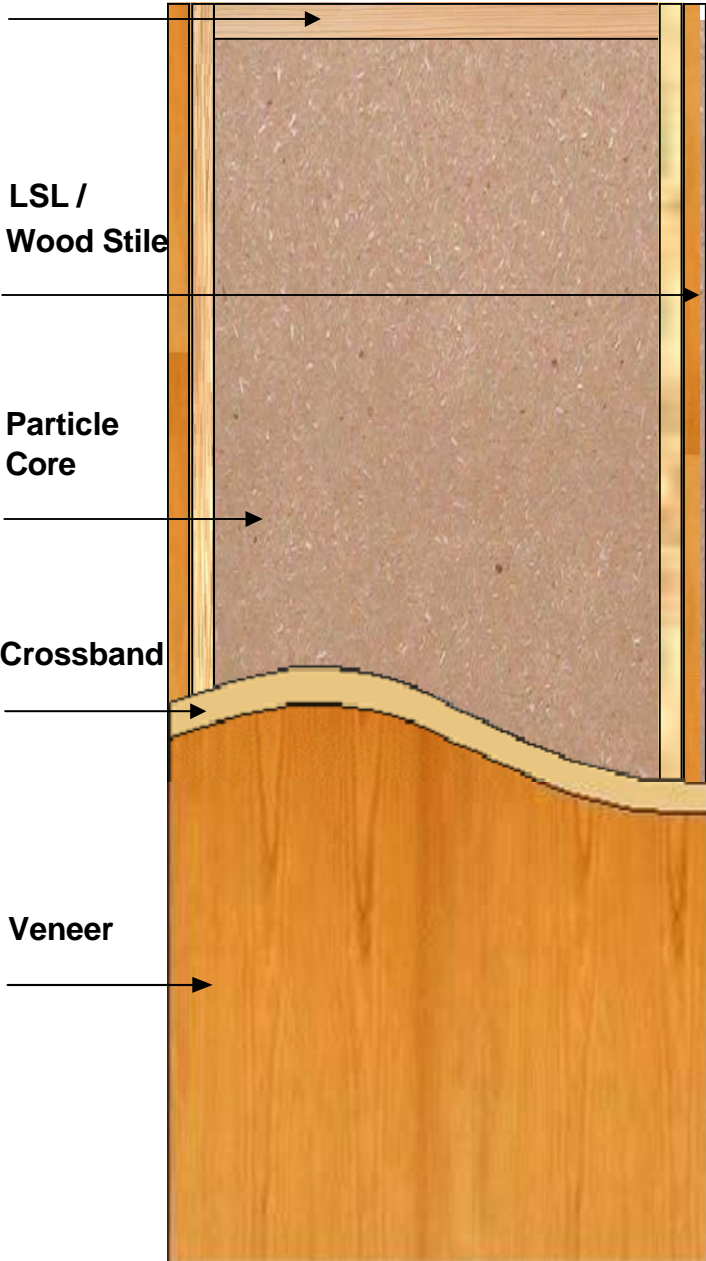
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# PRODUCT DATA SHEET

## FPC5-20 MIN: Standard Particleboard Core Door (5-Ply)

### SPECIFICATIONS

#### Wood Rail



**Maximum Size:** 48" wide x 96" high. Pairs and doors above 96" high require 45minute construction. Call office for information

**Transoms:** y Call office for details.

**Thickness:** 1.375", 1.75", 2.0" and 2.25"

**Core:** Particleboard LD-1 or LD-2, which complies with ANSIA208.1.

**Veneers:** Many species of natural wood veneer are available. WDMA 'A' grade, book & running match are standard. Primed Hardboard, Primed MDF, MDO and Decorative Plastic Laminate are also available.

**Stiles:** 1.25" softwood stiles are standard. Matching hardwood stiles with LSL backer (used for rigidity) are also available. All dimensions prior to factory trimming and prefitting.

**Rails:** Solid 1.25 wood rail or extra blocking upon request. All Dimensions prior to factory trimming and prefitting

**Finish:** TR-6 UV clear, custom stain to match color, or primed where applicable.

**Adhesives:** PVA meets or exceeds WDMA I.S.1-A for Type 1 flush wood door adhesive.

**Lites:** Wood lip or flush molding wood visions and metal visions frames with 1/4" glass (all types).

**Blocking:** Top rail, bottom rail, stiles, and special blocking for special hardware is available.

**Machining:** Bevel, hinge and lock, mortise lock, cardlock, pivot and other hardware preps using state of the art CNC equipment.

**Fire Rating:** 20-Minute Intertek Testing Services / Warnock Hersey Listing. Optional: Category B Neutral Pressure

**Standards:** Meets ANSI, WDMAI.S. 1-A and AWI

#### Environmental / LEED Credit Contributions (Optional)

MR 4: Recycled Content

MR 5: Regional Materials

MR 6: Rapidly Renewable Materials (Bamboo Veneer Only)

MR 7: Certified Wood (FSC Pure, FSC % and FSC CW )

IEQ 4.4: Low Emitting Materials / No Added Urea Formaldehyde



Intertek